



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5553-1
Job Sheet 170787



Part No: D5553-1

Job Qty: 12 ea 21

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D5553 REV:A IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP IPP REV:B 18.01.17 AS PER DWG
REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/1/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	12 pcs		3/1/18	0.00	0.00	Bandsaw1		DAS
110	CNC Vertical Machining	12 pcs		3/2/18	0.00	19.61	HAAS1-1		54 18-04-06
120	QC	12 pcs		3/2/18	0.00	0.00	QC2 Machining-4		9-89
130	QC	12 pcs		3/2/18	0.00	0.00	QC8 Machining-4		A.e 18-04-12
135	Outsource	12 pcs		3/2/18	0.00	0.00	Outsource4		CUB-4-12 ATM/6/12
140	Packaging	12 pcs		3/2/18	0.00	0.00	Packaging2		ATC/6/12 DAS
160	QC	12 pcs		3/2/18	0.00	0.00	QC5		38
170	Packaging	12 pcs		3/2/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	12 Ea		3/2/18	0.00	0.00	QC21		DAS

Part Op 100 - Cut blank: 5.75" LONG

Descriptions: 110 - 1- Machine as per Folio FB564 and Dwg D5553 DWG REV: _____ FOLIO REV: _____ Debur
135 - ISSUE P/O 034590 ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 C
OF C IS REQUIRED

Groupe Altech Rush!

APR 23 2018

Job BOM

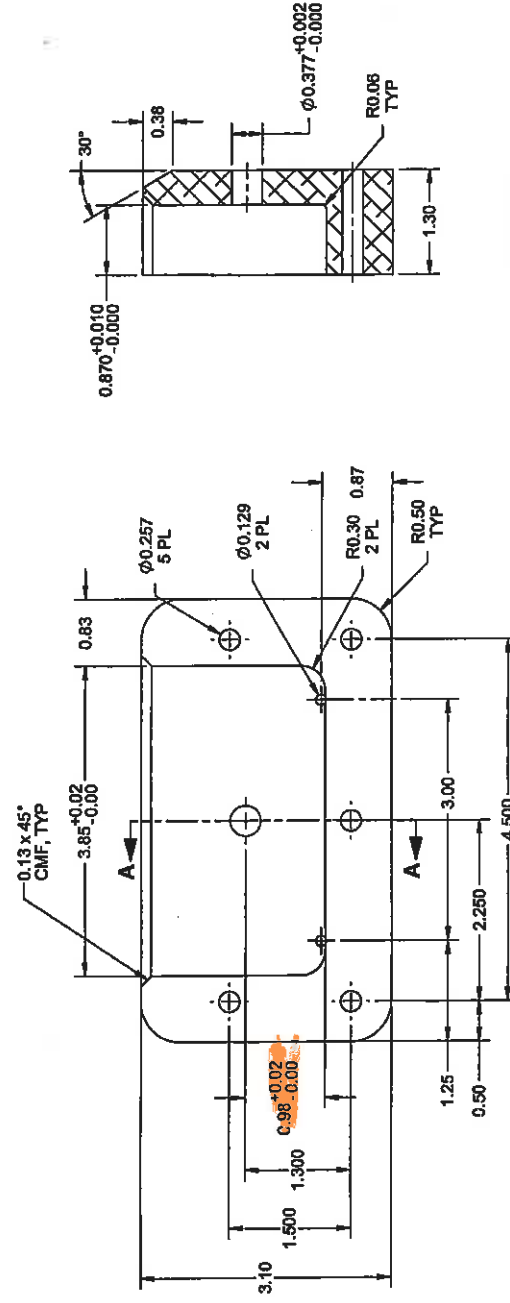
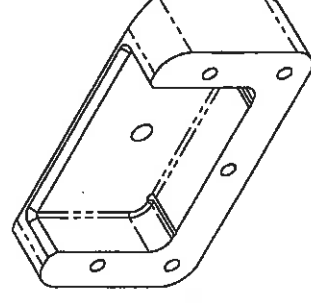
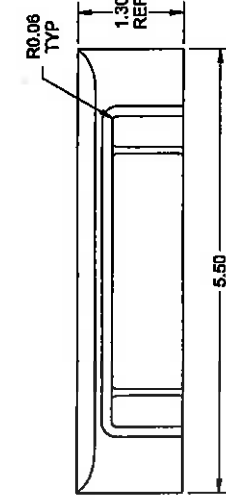
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X04.000	6061T6 Bar 1.500 X 4.00	6 ft (.5 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 11:42 AM dart.poulin.mario

P.T.O.



SECTION A-A

D5553-1 BRACKET

NOTES:

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IB CLASS 2

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) **WEIGHT: 1.33 lbs**

RECEIVED
2018-01-08
SEN 17-795
APPROVED

APPROVED

A		NEW ISSUE		RF		17.07.24	
REV.	DESCRIPTION			BY	DATE		
DART AEROSPACE USA, INC. EUGENE, OR							
DESIGN	RF	DRAWING NO.		REV. A		SHEET 1 OF 1	
DRAWN	RF	D5653		SCALE		NTS	
CHECKED	WIK	TITLE		BRACKET		DATE 17.07.24	
MFG. APPR.	RQ	HS		DIS		17.07.24	
APPROVED	HS	DIS		DIS		17.07.24	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO039590

Supplier: GRO002-VC Group Altech 2455 Halpern St Laurent QC H4S 1N9 Canada Phone: 514-335-3666 Fax: 514-335-3868	PO No: PO039590 PO Date: 4/12/18 Due Date: 4/19/18 Purchase Order Revision: Revision Date: Ship-To Contact: Tsimiklis, Chrisoula Phone:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via: Ground Pynt Terms: Net 30 Freight Terms: Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170787	D5553-1	Bracket ISSUE P/O: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 C OF C IS REQUIRED	Firmed	4/17/18	11 pcs	0 pcs ✓ 11x	11 pcs	\$10.90909/pcs At 18/04/20	\$120.00
Line Item Note ** big rush - need asap **										
2	173097	RBST2854-9	Pin Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/17/18	4 pcs	0 pcs ✓ 4x	4 pcs	\$30.00/pcs At 18/04/20	\$120.00
3	175103	RB8813152000	Rear Bearing Tool -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	4/17/18	3 pcs	0 pcs ✓ 3x	3 pcs	\$30.00/pcs At 18/04/19	\$90.00
Grand Total:										\$330.00

Order Notes

Order Notes	
Procurement Quality Clauses	
A005 right of entry	
A012 chemical and physical test report	
A016 personnel qualification	
A017 raw material identification (as applicable)	
A022 Apical Processing	
A024 process certifications	
A026 certification of material conformance	
A041 quality management system	
A042 dart notification by supplier	
A043 retention of quality documents	
A048 counterfeit parts avoidance, detection, mitigation and disposition program	
A049 supplier awareness	
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.	

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2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Certificat de Conformité / Certificate of Compliance
(008402-2)

Bon de Livraison / Packing Slip

008402- 2

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Apr-2018		Aman		039590				
#Ligne Line#	No. de Série / # Pièces Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	D5553-1 Rev.	D5553-1 ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	ANODIZE CH	11	11	0	0	0
2	RBST2854-9 Rev.	RBST2854-9 BLACK OXIDE FINISH MIL-C-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.